

Friday, July 21, 2017 3:32:08 PM

Page 1

Accept

Setup Start *NS1*

Stop *NS2*

1

Cust Item ID:

*** 1 ***

Customer:

Date: JUL 21 2017

Tooling:

Date:

Run Start *NR1*

Date: _____ **SPC (Y/N):** _____

Date: _____

Stop *NR2*

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐								
		OTHER : ☐							

Friday, July 21, 2017 3:32:08 PM

Page 2

AUG 10 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ <i>QAC</i> Training ☐ <i>FS</i> Use for Testing ☐ <i>30-2</i> Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
								OTHER :	

Picklist Print

Friday, July 21, 2017 3:32:12 PM

Page 1

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as
per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg
revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-
1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 *D2530* Handle Weldment		Manufactured	No			100	Each	22.0000	1	1		AUG 09 2017	

Location	Loc Qty	Loc Code
ST379	22	
158819	4	
159774	8	
160709	10	

D2535 *D2535* Spring		Manufactured	No			100	Each	59.0000	2	2		AUG 09 2017	
----------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	-------------	--

Location	Loc Qty	Loc Code
ST008	59	
158095	9	
160128	25	
162926	25	

D2537 *D2537* Bushing		Manufactured	No			100	Each	41.0000	2	2		AUG 09 2017	
-----------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	-------------	--

Location	Loc Qty	Loc Code
ST008	41	
161757	41	

D3913-041 *D3913-041* Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1			
--	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

**

3164567 (1x) all 10/8/16

Picklist Print

Friday, July 21, 2017 3:32:12 PM

Page 2

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

D3914-041

Manufactured No

100

Each

0.0000

1

1

D3914-041

Long Basket Lid Assembly (350)

**

16164566 (1x) all catalog

D3917-3

Manufactured No

100

Each

82.0000

6

6

D3917-3

Washer

**

AUG 09 2017

Location

Loc Qty

Loc Code

ST056

82

161304

82

6

D3953-3

Manufactured No

100

Each

64.0000

2

2

D3953-3

Gas Spring Stud, Lid

**

AUG 09 2017

Location

Loc Qty

Loc Code

ST060

4

158669

4

ST064A

60

160625

60

2

D3953-7

Manufactured No

100

Each

40.0000

2

2

D3953-7

Spring Spacer

**

AUG 09 2017

Location

Loc Qty

Loc Code

ST060

14

154160

14

ST064A

26

155761

26

2

Picklist Print

Friday, July 21, 2017 3:32:12 PM

Page 3

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No

100 Each 56.0000 2 2

D3953-9

**

AUG 09 2017

Gas Spring Washer

Location

Loc Qty

Loc Code

ST060

56

158715

9

161969

47

D3953-17 Manufactured No

100 Each 43.0000 2 2

D3953-17

**

AUG 09 2017

Gas Spring Spacer

Location

Loc Qty

Loc Code

ST060

43

159089

8

161886

20

162871

15

D3953-19 Manufactured No

100 Each 34.0000 1 1

D3953-19

**

AUG 09 2017

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST060

23

159087

20

162869

3

ST064A

11

163704

11

D3953-21 Manufactured No

100 Each 20.0000 1 1

D3953-21

**

AUG 09 2017

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST061

20

159006

8

161927

12

Friday, July 21, 2017 3:32:12 PM

Shop Packet Print

Page 3

Picklist Print

Friday, July 21, 2017 3:32:12 PM

Page 4

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

D3969-3

Manufactured No

100

Each

20.0000

1

1

D3969-3

Spring (Basket Lid)

**

AUG 09 2017

Location

Loc Qty

Loc Code

ST364

20

160156

6

161502

14

AN3-14A

Purchased No

100

Each

268.0000

4

4

AN3-14A

Bolt

**

AUG 09 2017

Location

Loc Qty

Loc Code

over003

200

m138040

200

ST349

68

m137075

68

AN3-16A

Purchased No

100

Each

77.0000

2

2

AN3-16A

Bolt

**

AUG 09 2017

Location

Loc Qty

Loc Code

GA

37

117441

37

ST348

40

M137699

40

Picklist Print

Friday, July 21, 2017 3:32:12 PM

Page 5

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

AN5-17A

Purchased

No

100

Each

116.0000

4

4

AN5-17A

Bolt

**

AUG 0 9 2017

Location

Loc Qty

Loc Code

GA

20

117872

20

ST337

96

m137412

21

m137710

75

4

AN4-12

Purchased

No

100

Each

65.0000

3

3

AN4-12

Bolt

**

AUG 0 9 2017

Location

Loc Qty

Loc Code

over003

40

m136199

40

ST334

25

m137659

25

3

AN310-4

Purchased

No

100

Each

123.0000

3

3

AN310-4

Nut

**

AUG 0 9 2017

Location

Loc Qty

Loc Code

GA

25

M127815

25

ST331

98

M137735

48

M138040

50

3

Picklist Print

Friday, July 21, 2017 3:32:13 PM

Page 6

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

AN310C4 Purchased No

100 Each 42.0000 2 2

AN310C4

**

AUG 09 2017

Nut

Location

Loc Qty

Loc Code

ST331

42

m138118

2

M135895

1

M137361

28

M137412

13

MS21042L3 Purchased No

100 Each 2,119.000 6 6

MS21042L3

**

AUG 09 2017

Nut

Location

Loc Qty

Loc Code

FP001

79

m135945

79

GA

376

m134360

102

M136665

274

OVER007

1000

m138084

1000

ST303

664

m137886

164

m137988

500

MS21042L5 Purchased No

100 Each 613.0000 4 4

MS21042L5

**

AUG 09 2017

Nut

Location

Loc Qty

Loc Code

GA

12

m127813

12

ST303

601

m137478

4

m137587

397

m137963

200

Friday, July 21, 2017 3:32:13 PM

Shop Packet Print

Page 6

Picklist Print

Friday, July 21, 2017 3:32:13 PM

Page 7

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

181.0000

3

3

MS24665-151

**

AUG 09 2017

Cotter Pin

Location

Loc Qty

Loc Code

GA

60

m128401

60

ST289

121

m137391

21

m138045

100

MS24665-300

Purchased

No

100

Each

90.0000

2

2

MS24665-300

**

AUG 09 2017

COTTER PIN

Location

Loc Qty

Loc Code

GA

28

118234

28

ST288

62

m137391

62

NAS1149F0432P

Purchased

No

100

Each

700.0000

6

6

NAS1149F0432P

**

AUG 09 2017

WASHER

Location

Loc Qty

Loc Code

ST262

700

M137412

700

NAS1149F0563P

Purchased

No

100

Each

90.0000

4

4

NAS1149F0563P

**

AUG 09 2017

Washer

Location

Loc Qty

Loc Code

ST262

90

m136983

90

Friday, July 21, 2017 3:32:13 PM

Shop Packet Print

Page 7

Picklist Print

Friday, July 21, 2017 3:32:13 PM

Page 8

Work Order ID: 164566

164566

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 8/3/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

1,647.000

8

8

NAS1149F0332P

**

AUG 09 2017

Washer

Location

Loc Qty

Loc Code

GA

275

m133709

275

ST262

1372

m137710

1372

NAS1149C0432R

Purchased

No

100

Each

981.0000

2

2

NAS1149C0432R

**

AUG 09 2017

WASHER

Location

Loc Qty

Loc Code

GA

341

m134676

341

ST266

640

m137459

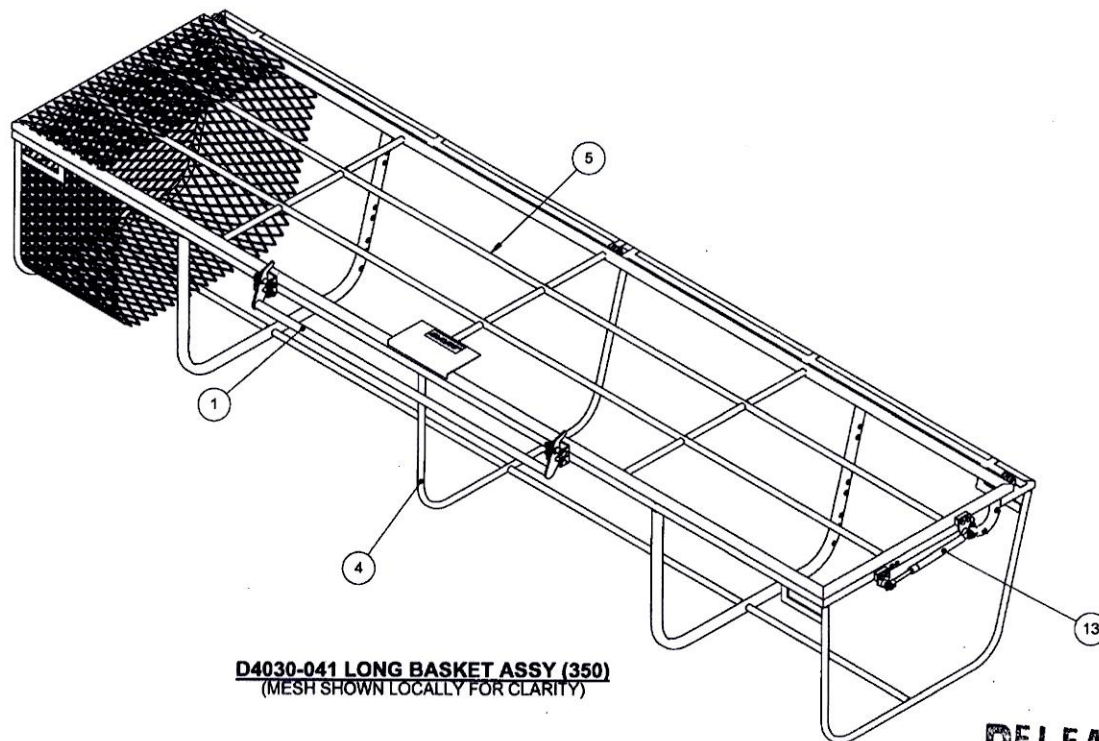
640

Friday, July 21, 2017 3:32:13 PM

Shop Packet Print

Page 8

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4030-041	LONG BASKET ASSY (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT, MACHINE
15	2	AN3-16A	BOLT, MACHINE
16	3	AN4-12	BOLT, MACHINE
17	4	AN5-17A	BOLT, MACHINE
18	2	AN310C4	NUT, PLAIN, CASTELLATED
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	6	MS21042L3	NUT, SELF-LOCKING
21	4	MS21042L5	NUT, SELF-LOCKING
22	2	MS24665-300	COTTER PIN
23	3	MS24665-151	COTTER PIN
24	2	NAS1149C0432R	WASHER
25	6	NAS1149F0432P	WASHER
26	8	NAS1149F0332P	WASHER
27	4	NAS1149F0563P	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

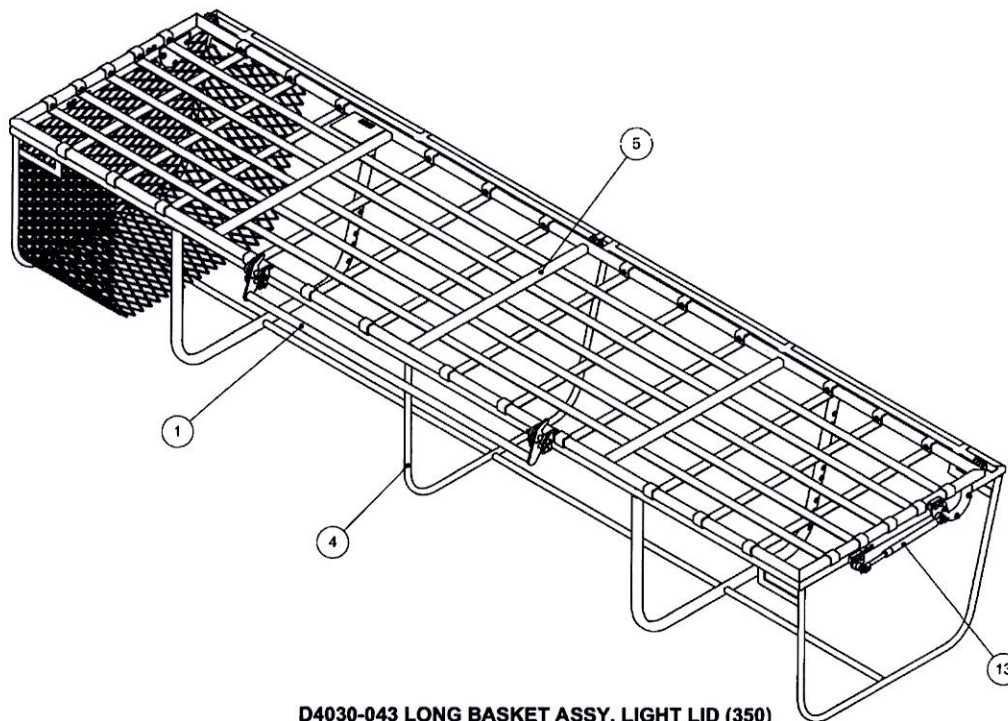
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 1645664
JUL 21 2017

RELEASED
2013-08-16

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 72 lbs APPROX

D	REFORMAT FOR CLARITY. PICTORIAL UPDATE TO MULTIPLE VIEWS DUE TO CHANGES IN SUB ASSEMBLIES.	AJS	13.07.18
C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (BB-1); QTY FOR ITEM #3 WAS 4 (D8-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	UP	DRAWING NO.	REV. D
MFG. APPR.	AS	D4030	SHEET 1 OF 4
APPROVED	AM	TITLE	SCALE
DE APPR.	—	LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3915-041	LIGHT LID ASSY, LONG BASKET
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT
15	2	AN3-20A	BOLT
16	3	AN4-12	BOLT
17	2	AN5-17A	BOLT
18	2	AN5-21A	BOLT
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	2	AN310C4	NUT, PLAIN, CASTELLATED
21	6	MS21042L3	NUT, SELF-LOCKING
22	4	MS21042L5	NUT, SELF-LOCKING
23	3	MS24665-151	COTTER PIN
24	2	MS24665-300	COTTER PIN
25	6	NAS1149F0432P	WASHER
26	4	NAS1149F0563P	WASHER
27	8	NAS1149F0332P	WASHER
28	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

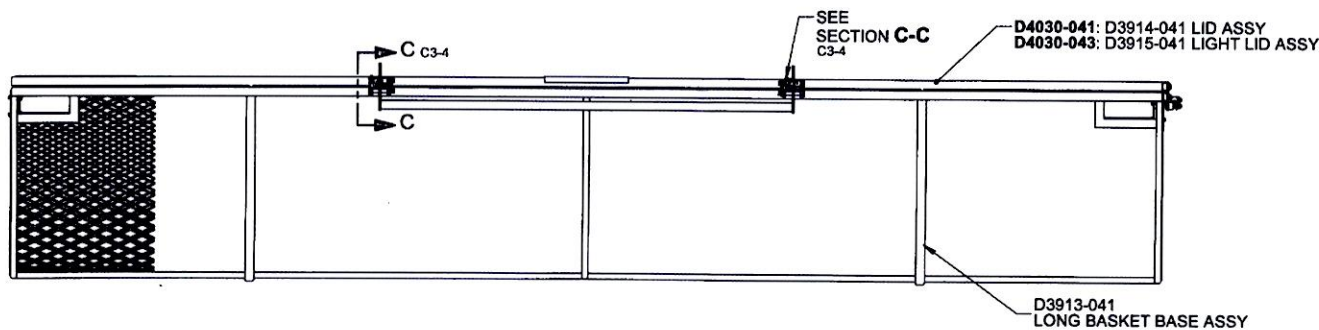
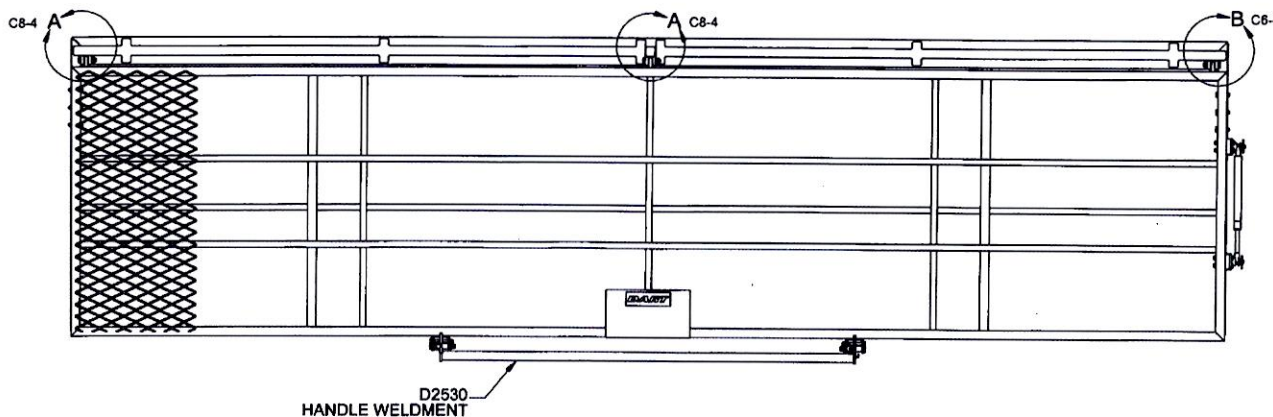
RELEASED
2013-08-16
MD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 57 lbs APPROX

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4030	REV. D
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 4	
APPROVED	<i>[Signature]</i>	TITLE LONG BASKET ASSY (350)	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
DATE	13.07.18	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

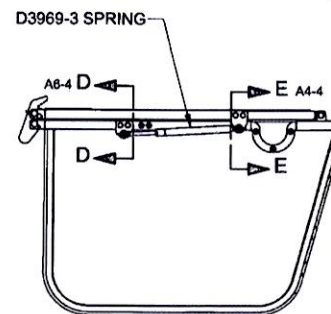
8 7 6 5 4 3 2 1



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350) (SIMILAR)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

RELEASED
2013-08-16

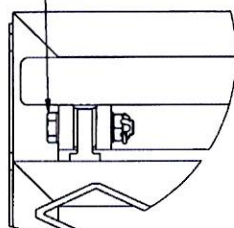


DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. I
MFG. APPR.		D4030	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

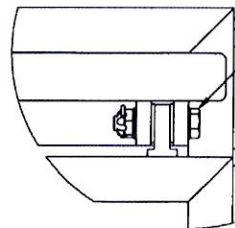
8 7 6 5 4 3 2 1

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



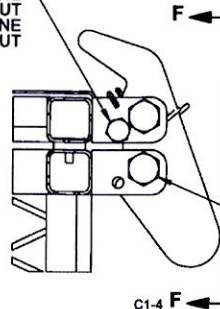
DETAIL A D8-3
D5-3

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-3

D4030-041: AN3-16A BOLT, MACHINE
MS21042L3 NUT
D4030-043: AN3-20A BOLT, MACHINE
MS21042L3 NUT

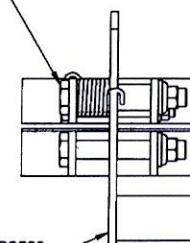


SECTION C-C B4-3
B6-3

D4030-041: AN5-17A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT, MACHINE
NAS1149F0563P WASHER
MS21042L5 NUT

D2530
HANDLE WELDMENT
REF



VIEW F-F C3-4

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-3

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-3

RELEASED
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CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4030	SHEET 4 OF 4
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DE APPR.		LONG BASKET ASSY (350)	NTS
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